



Dart Aerospace Ltd.
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Canada

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D2947
Job Sheet 182816



Part No: D2947

Job Qty: 10 ea ^{12 DAS} ²¹ ⁹⁻⁸⁹

Part Name: Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/4/18

Job Tracking No:

Due Date: 9/14/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A1 IPP: A 00.01.14 New issue EC IPP Rev:B No longer made in house 07-06-11 JLM IPP REV:C 11.08.08. MADE IN HOUSE DD VERF :EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		9/14/18	0.00	0.00	Start Up Waterjet		DL 18/09/05
100	Waterjet	10 pcs		9/14/18	0.00	0.37	Waterjet1		DL 18/09/05
110	QC	10 pcs		9/14/18	0.00	0.00	QC2 Waterjet-1		DL 18/09/05
120	QC	10 pcs		9/14/18	0.00	0.00	QC8-1		38
130	Brake NC	10 pcs		9/14/18	0.01	0.40	Brake NC 2		DAS-89 81
150	QC	10 pcs		9/14/18	0.00	0.00	QC5		38
160	Packaging	10 pcs		9/14/18	0.00	0.00	Packaging3		DAS 9-89 5MB
170	QC21-SA	10 Ea		9/14/18	0.00	0.00	QC21		21 9-89

Part Op 100 - 1-Cut as per Dwg
Descriptions:

NOV 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.6200 sf (.062 ea)	90-Start up Operation	5106178

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	1	336	0



Container No: S107998



Part: D2947

Job No: 182816

Serial No/Batch: S107998

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/05/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	
2	Clamp	0.400Inches ± 0.030	0.430 0.370		
3	Clamp	9.312Inches ± 0.010	9.322 9.302		
4	Clamp	0.750Inches ± 0.030	0.780 0.720		
5	Clamp	0.063Inches ± 0.010	0.073 0.053		

Plex 9/4/18 8:55 AM Dart.Gagnon.Michelle

